



STANDARD-KNAPP ORBITRON TRAY PACKER

This rendering is for descriptive purposes only.
Actual machine size will vary with product size.

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LTR	DESCRIPTION	ECN #	BY	DATE
	REVISIONS			

MATERIAL & FINISHED SIZE	COMPONENT PART	TITLE STANDARD-KNAPP ORBITRON TRAY PACKER	<small>DRAWN BY</small> O.S.	<small>DATE</small> 8/31/04
TREATMENT	FINISHED PART		<small>APPROVED BY</small> O.S.	<small>DATE</small> 8/31/04
<small>MARK PART NO. AT LOCATION</small> <input checked="" type="checkbox"/>				
<small>FINISH & TOLERANCES UNLESS OTHERWISE SPECIFIED</small> <small>DECIMAL DIMENSIONS +/- .005</small> <small>THREADS CLASS 2 FIT</small> <small>FRACTIONAL DIMENSIONS +/- 1/64</small> <small>ANGLES +/- 1 DEGREE</small> <small>UNFINISHED SURFACES +/- 1/16</small> <small>MACHINED FINISHES 125 MICRO IN.</small>				

THIS TOLERANCE BLOCK SUPERSEDES ALL OTHERS SHOWN UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES			
<small>INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5-1994</small> <small>TOLERANCES ARE</small> X .XXX +/- 0.005 X .XX +/- 0.015 FRACTIONAL DIMENSIONS +/- 1/64	<small>PARALLELISM +/- 0.015 IN PER FT</small> <small>STRAGHTNESS +/- 0.015 IN PER FT</small> <small>PERPENDICULARITY +/- 0.005 IN PER IN</small> <small>CONCENTRICITY 0.010</small>	<small>THE FOLLOWING APPLY - UNLESS OTHERWISE SPECIFIED</small> <small>ALL BENDS 90 DEGREES</small> <small>ALL INSIDE RADI TO BE 1.5 TIMES MATERIAL THICKNESS</small> <small>STAINLESS STEEL SHEET METAL FINISH - TIMESAVE 100 GRIT</small>	<small>BREAK ALL EDGES 0.005 / 0.030</small> <small>THREADS (CLASS 2 FIT)</small> DO NOT SCALE DRAWING