



# APPROVAL DRAWING

APPROVED  
 APPROVED AS NOTED (MARK CHANGES ON DRAWING)  
 SIGNATURE:

THE DENNIS GROUP C/O DIAGEO  
 LOUISVILLE, KY 40216  
 PO# 4076.4000-0200  
 MODEL#: 646  
 SERIAL#: 111

<b>Standard Knapp</b> <small>an EMPLOYEE Owned Company</small>		<b>Standard Knapp</b> <small>an EMPLOYEE Owned Company</small>	
<small>THE FOLLOWING APPLY - UNLESS OTHERWISE SPECIFIED</small> INTERIEST DIMENSIONS & CLEARANCES PER ASME Y14.5-1994 SURFACE FINISH XXXX ±0.005 XXX ±0.010 PARALLELISM ±0.010 IN PER FT STRAIGHTNESS ±0.010 IN PER FT PERPENDICULARITY ±0.005 IN PER IN ANGLES ±1.0 DEGREE CONCENTRICITY 0.010		<small>ALL DIMENSIONS ARE IN INCHES</small> BREAK ALL EDGES 0.005 / 0.030 THREADS (CLASS 2 FTT) STAINLESS STEEL SHEET METAL FINISH - TIME SAVE 100 GRIT ALL BENDS 90 DEGREES ALL INSIDE RADI TO BE 1.5 TIMES MATERIAL THICKNESS ALL MACHINED SURFACES - FINISH 125 μm DO NOT SCALE DRAWING	
<small>PROPRIETARY NOTICE</small> This drawing and the subject matter thereof is the exclusive property of Standard Knapp, Inc. and is to be treated by you as confidential proprietary information. This drawing, or the subject matter thereof, shall not be duplicated or disclosed to others, without the express written consent of Standard Knapp and will be returned to Standard Knapp upon request.		TITLE <b>646 UNCASER</b>	
DRAWN BY APPROVED BY		DATE <b>08/27/2014</b>	
FINISH MATERIAL		SIZE DRAWING NO. <b>D 646111000</b>	
		SCALE <b>3/4"=1'0"</b> SHEET 1 Of 1	